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Quality Control

Work Order ID 145510

Friday, May 06, 2016 7:19:21 AM

145510

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Item ID: BLRS-002 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Quick Release Pin (3/16" x 1.5")
Start Date: 5/6/2016 Start Qty: 6.00 ***6*** Cust Item ID:
Required Date: 5/12/2016 Req'd Qty: 6.00 ***6*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: 5-557	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MAY 25 2016

MAY 26 2016

Picklist Print

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Work Order ID: 145510

145510

Parent Item: BLRS-002

RI RS-002

Parent Item Name: Quick Release Pin (3/16" x 1.5")

Start Date: 5/6/2016

Required Date: 5/12/2016

Start Qty: 6.00

Required Qty: 6.00

Comments: IIN REV:A 16.04.20 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
BLRS-002p		Purchased		No			Each	0.0000					
RI RS-002n									**				
Quick Release Pin (3/16" x 1.5")													

6
6x 80/6-05-25



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO32301

Purchase Order Date 5/9/2016

PO Print Date 5/9/2016

Page Number 1 of 2

Order From :

VC-ESS001

Ship To : DART AEROSPACE LTD

ESSENTRA COMPONENTS
P.O. BOX 9900 T-9915
POSTAL STATION A
TORONTO, ONTARIO M5M 2J2
CANADA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

MAY 09 2016

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via:

FedEx Economy collect

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	KBP-504	Hand Retractable Spring Plunger	5/16/2016 Yes 5/16/2016		10.00 Each	\$27.03	\$270.30
AS PER DWG D3801 REV. B B145267							
Line Total:							\$270.30
2	BLRS-002	Quick Release Pin (3/16" x 1.5")	5/16/2016 Yes 5/16/2016		6.00 Each	\$40.58	\$243.48
Line Total:							\$243.48
3	BLBS-0016	PIP PIN	5/16/2016 Yes 5/16/2016	FN	6.00 Each	\$39.87	\$239.22

Note:

5/9/2016



Essentra Components
2538 Speers Road, Unit 7
Oakville, ON L6L 5K9
Phone: 905-825-0134
Fax: 905-825-2919
www.essentracomponents.com

Packing List
LOAD NUMBER 320857
SID/INV 40083092
CUSTOMER PO PO32301
ORDER NUMBER 2073321
CARRIER Fed Ex Standard Overnight
SHIP DATE 05/13/16
FOB DESCRIPTION INVOICE

SOLD TO 422854
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA

DELIVERY TO 422854
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA

LINE NO	PART NO. DESCRIPTION	ORIGINAL QUANTITY	QUANTITY SHIPPED	CTNS	NET WEIGHT	TOTAL WEIGHT
1	KBP-504 3/8-24 NON-LOCKING SS PULL INDEXING PLUNGER Cust Order #: PO32301 Country Of Origin: DE	10.000	10.000	10	.44	1.44
2	BLRS-002A 3/16 X 1-1/2 SS BL PIN R - HANDLE Cust Order #: PO32301 Country Of Origin: US	6.000	6.000	6	.15	1.15
3	BLBS-0016A 3/16 X 1.25 SS BL PIN BUTTON HANDLE Cust Order #: PO32301 Country Of Origin: US SHIPPED COMPLETE IN 1 CARTON FED EX ACCT # 1517-9324-0	6.000	6.000	6	.22	1.22

Certificate of Compliance

This is to certify that the above material shipped against your purchase order is in conformance with all known requirements, specifications and drawings in effect at the time of manufacture. All applicable physical, functional, dimensional and material test reports are on file at our facility, and may be inspected by your representative upon request.

Jeff Gillespie
Quality Assurance Manager